

# SABROE 128 HM SCREW COMPRESSOR

## Compressor:

<i>Brand:</i>	Sabroe
<i>Type:</i>	128 HM
<i>Capacity:</i>	60 kW at -40 °C/+35 °C 85 kW at -34 °C/+32 °C
<i>Refrigerant:</i>	NH 3 (ammonia)
<i>Electromotor:</i>	75 kW
<i>Including:</i>	<ul style="list-style-type: none"><li>- Unisab II control</li><li>- Frequency regulator</li><li>- Pressure sensor for freq. regulator</li><li>- Solenoid valve economizer</li><li>- Solenoid valve oil cooling</li><li>- Oil heating</li><li>- Motor for oil pump</li></ul>



The compressor has an 75 kW Electromotor, 380-660V/3Ph, protectionclass IP-54. Electromotor is suitable for frequency regulation. Motor is provided with PTC-thermistors and stationary resistive heating.

The compressor unit fully complete build on steel frame with aligned electromotor and provided with all necessary components such as;

- Adjustable capacity regulation 10-100%
- Automatic VI-regulation according to current company conditions
- Suction filter
- Oil filter with reserve element
- Oil separator with max. oil throw 25 p.p.m.
- Flow switch in oilcircuit
- Oil level glass
- Safety spring
- Oil distribution system between oil separator and screwcompressor
- Oil pump and Oil temperature regulation incl. all service-valves
- Build on NH3-cooled oilcooler, suitable for thermosyphon.

- Incl.: - solenoid valve incl. filter with thermostate on the oil pipe, Danfoss RT-101  
- Vibration silencer  
- Microprocessor for automatic capacity regulation and the necessary safeties including display for indication temperatures, working hours, Pe etc.

Evaporating Condensor:

*Brand:* Baltimore  
*Type:* VXC 65R  
*Capacity:* 217 kW  
*Including:* Control panel



### Liquid vessel:

- Including;*
- Level sensor
  - Pressure sensor
  - Venting unit
  - Valve



### Separator -34°C:

- Including;*
- Separator
  - Oil drain element (self-regulating and always in operation)
  - Heating element
  - High level switch
  - Level sensor
  - Ammonia pump
  - Pressure differential switch
  - Motor-driven valve (measures level in high-pressure liquid receiver)
  - Valve



Intercooler:

- Including;*
- High level switch
  - Level sensor
  - Solenoid valve



Frequency controller:

*Brand:* ABB  
*Type:* ACS 607-0120-S





Control panel:



Including Siemens PLC

